
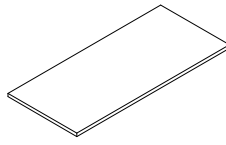
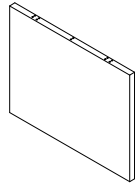
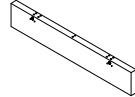











Ferramenta Hardware	Componenti Components		Piano (A) Top (A)		Fianco DX-SX (B) R-L Side (B)		Fianco DX-SX (C) R-L Side (C)		
Vite autofilettante 4x20 (N) 	Self-tapping screw 4x20 (N) <b>n°16</b>								
Spina in legno 8x30 (O) 	Wooden pin 8x30 (O) <b>n°16</b>								
Piedini regolabili diam.=35 (P) 	Adjustable feet diam.=35 (P) <b>n°2</b>								
Staffa a "L" (Q) 	"L" shaped bracket(Q) <b>n°4</b>								
Bullone 6x20 (R) 	Bolt 6x20(R) <b>n°16</b>								
Bullone 8x50 (S) 	Bolt 8x50 (S) <b>n°2</b>								
Grano 8x12 (T) 	Threaded screw 8x12 (T) <b>n°4</b>								
Barilotto 14x14 (U) 	Barrel 14x14 (U) <b>n°4</b>								
Tirante 7x33.5 (V) 	Tie-rod 7x33.5 (V) <b>n°4</b>								
Chiave esagonale (Z) 	Hexagonal key (Z) <b>n°1</b>								

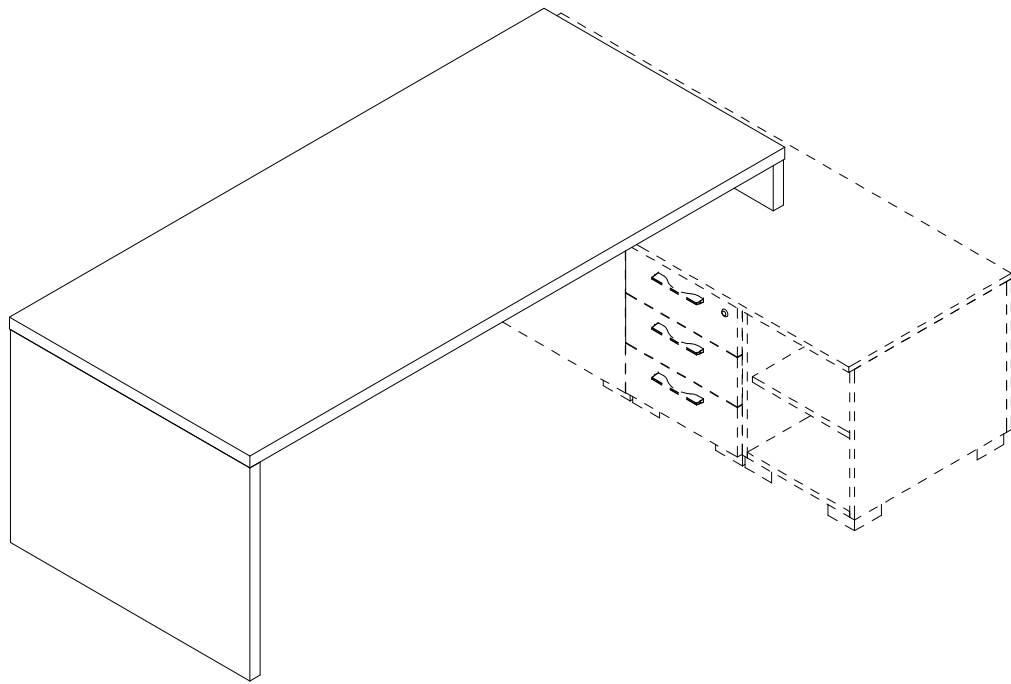
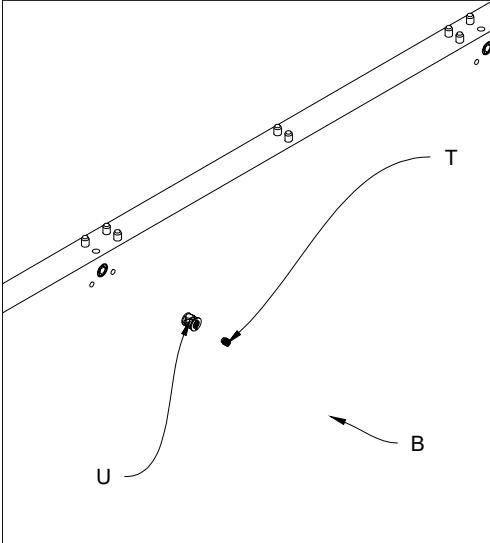
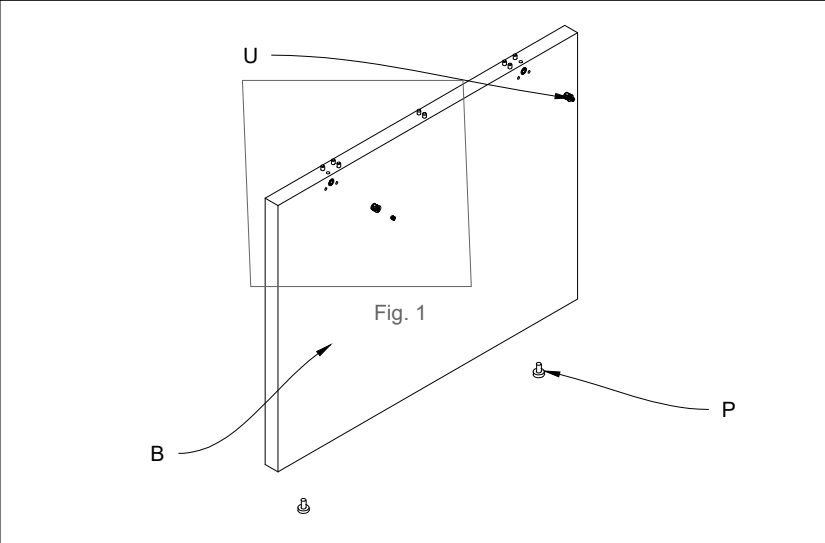


Fig.1 Posizionare i barilotti (U) e grani (T) nel fianco (B).  
 Fig.1 Position the barrels (U) and threaded screws (T) in the side (B).



1) Posizionare i barilotti (U) e piedini (P) nel fianco (B).  
 1) Position the barrels (U) and feet (P) in the side (B)



2) Posizionare i barilotti (U) nel fianco (C).  
 2) Position the barrels (U) in the side (C)

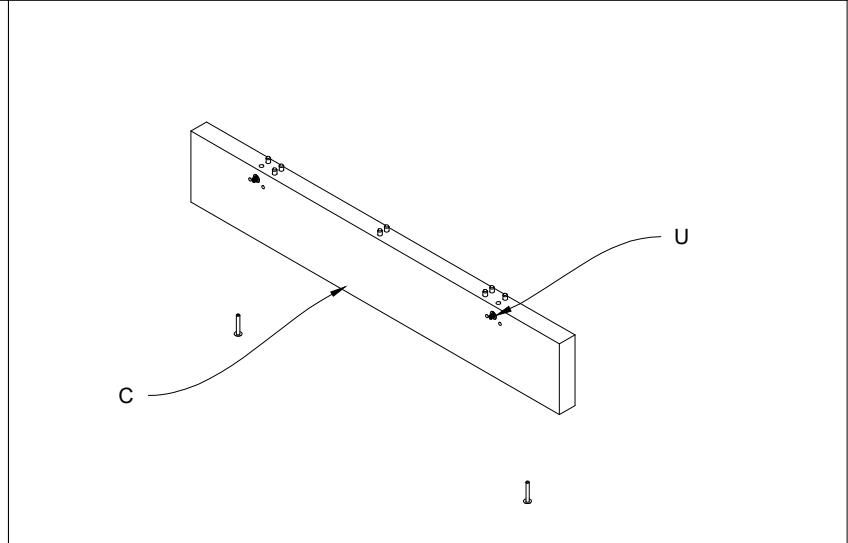
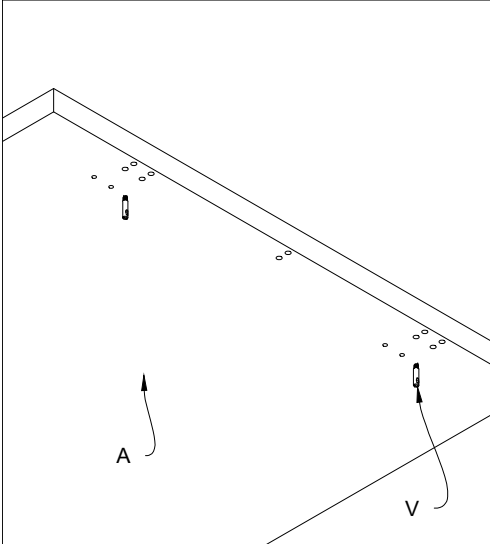
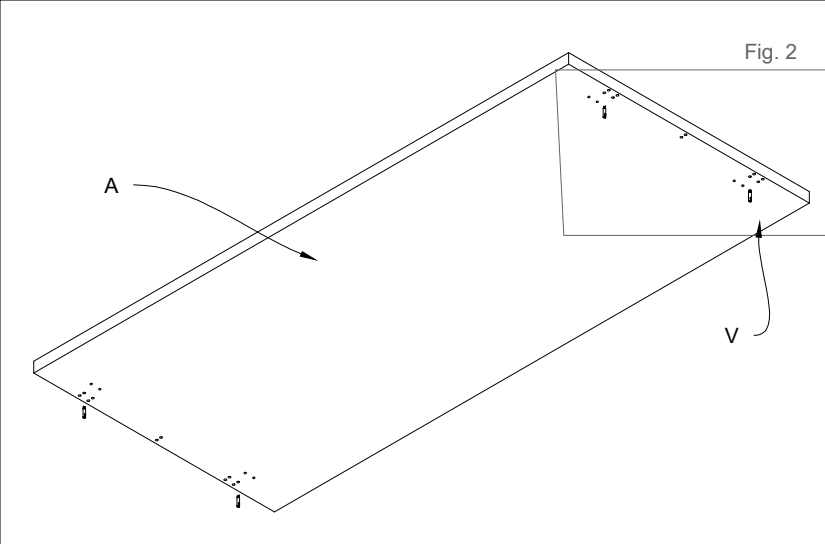


Fig.2 Inserire i tiranti (V) nel piano (A) in corrispondenza dei fori.  
 Fig.2 Insert the tie-rods (V) in the top (A) in function of the holes



3) Posizionare i tiranti (V) nel piano (A).  
 3) Position the tie-rods (V) in the top (A)



4) Posizionare il piano (A) in corrispondenza dei fianchi (B e C) e serrare i grani  
 4) Position the top (A) in function of the sides (B and C) and fasten threaded screws

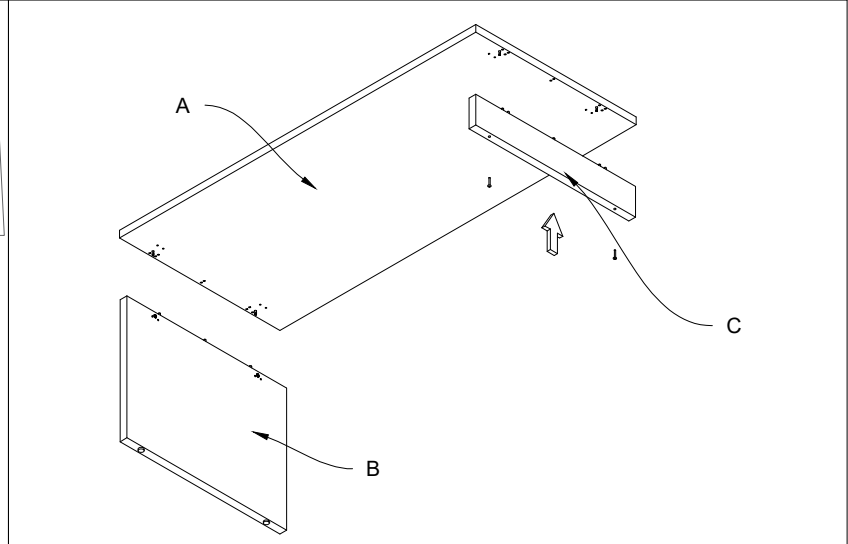
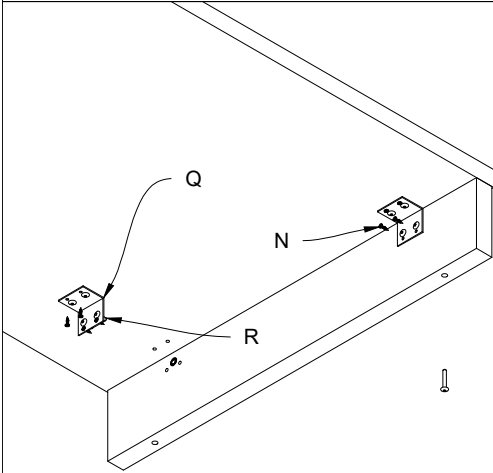
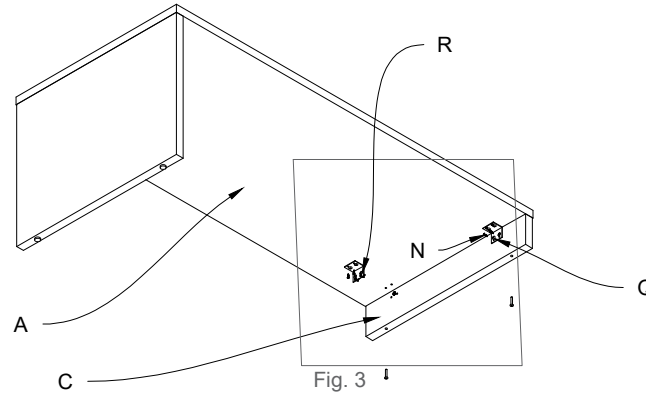


Fig.3 Posizionare le staffe (Q) con i bulloni(R) e le viti autofilettanti (N) in corrispondenza dei fori.  
 Fig.3 Position the brackets (Q) with the bolts (R) and self-tapping screws (N) in function to the holes



5) Serraggio grani.  
 6) Inserire il fianco (C) nel piano (A) tramite le staffe (Q) con i bulloni(R) e le viti auto filettanti (N).  
 5) Fasten threaded screws.  
 6) Insert the side (C) in the top (A) by means of the brackets (Q), bolts (R) and self-tapping screws (N).



6) Inserire il fianco (B) nel piano (A) tramite le staffe (Q) con i bulloni (R) e le viti auto filettanti (N).  
 6) Insert the side (B) in the top (A) by means of the brackets (Q), bolts (R) and self-tapping screws (N).

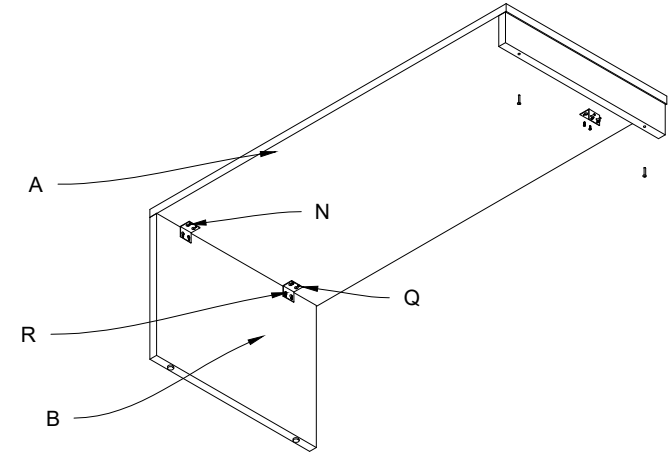
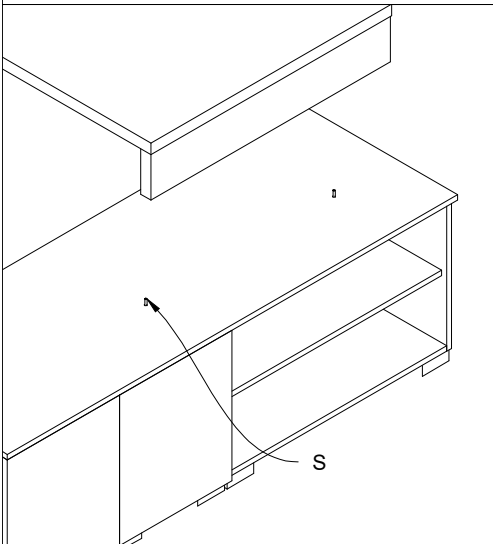
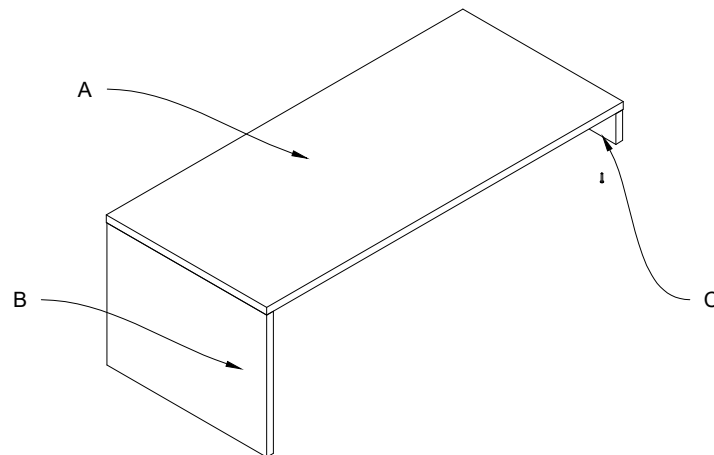


Fig.4 Posizionare la scrivania servente in corrispondenza dei bulloni (S) e unirla all'elemento servente.  
 Fig.4 Position the desk support unit in function to the bolts (S) and unite it to the service element unit



7) Unire il piano (A) e fianchi (B e C).  
 7) Unite the top (A) and sides (B and C).



8) Unire la scrivania servente all'elemento servente tramite i bulloni (S).  
 8) Unite the desk support unit to the service element unit by means of the bolts (S)

