


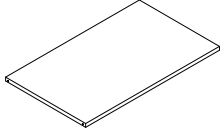
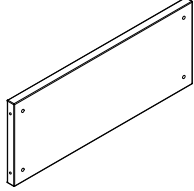
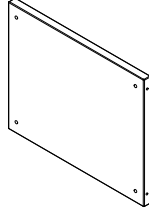
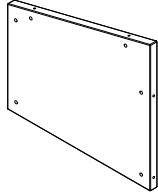

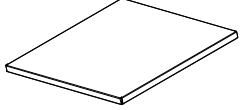


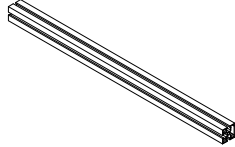



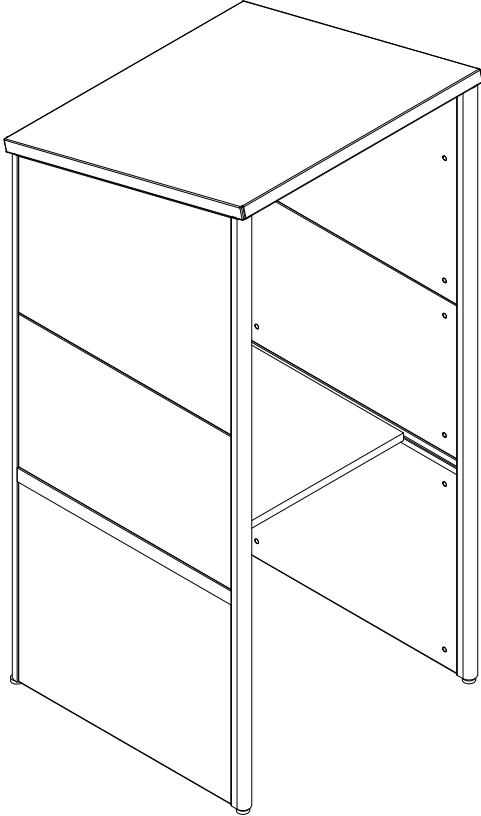




Ferramenta Hardware	Componenti Components								
Perno di bloccaggio (M) 	Locking pin (M) <b>n°6</b>		Piano da lavoro (A) Worktop (A)		Pannello superiore (B) Upper panel (B)		Pannello inferiore (C) Lower panel (C)		Pannello inclinato (D) Inclined Panel (D)
Tappi copri barilotti (O) 	Barrel caps (O) <b>n°40</b>		Tetto (E) Top (E)		Montante stonato 1 via (F) Rounded one-way column (F)		Montante 2 vie stonato (G) Rounded two-way column (G)		Traversa 3 vie (H) Three-way crossbar (H)
Tirante 10x46 (P) 	Tie-rod 10x46 (P) <b>n°40</b>								
Barilotto 14x17.5 (Q) 	Barrel 14x17.5 (Q) <b>n°40</b>								
Grano 8x12 (R) 	Threaded screw 8x12 (R) <b>n°40</b>								
Dado a molla (S) 	Spring nut (S) <b>n°36</b>								
Piastrine per traverse (T) 	Plates for crossbars (T) <b>n°6</b>								
Piastrine per piano (U) 	Plates for tops (U) <b>n°4</b>								
Viti 4x20 (V) 	Screws 4x20 (V) <b>n°8</b>								

Fig.1 Inserimento del perno di bloccaggio (M) nel montante.  
 Fig.1 Insert the locking pin (M) inside the column

1) Inserire perno di bloccaggio (M) nei montanti a 2 e 1 via (G e F) per stabilire l'altezza del pannello inferiore e renderlo più stabile .  
 1) Insert the locking pin (M) in the one and two-way columns (F and G) to establish the height of the lower panel and assure stability

2) Inserire il barilotti (Q) e i tiranti (P) con il dado a molla (S) nei pannelli fonoassorbenti (B,C,D e E).  
 2) Insert the barrels (Q) and the tie-rods (P) by means of the spring nut (S) in the sound absorbing panels

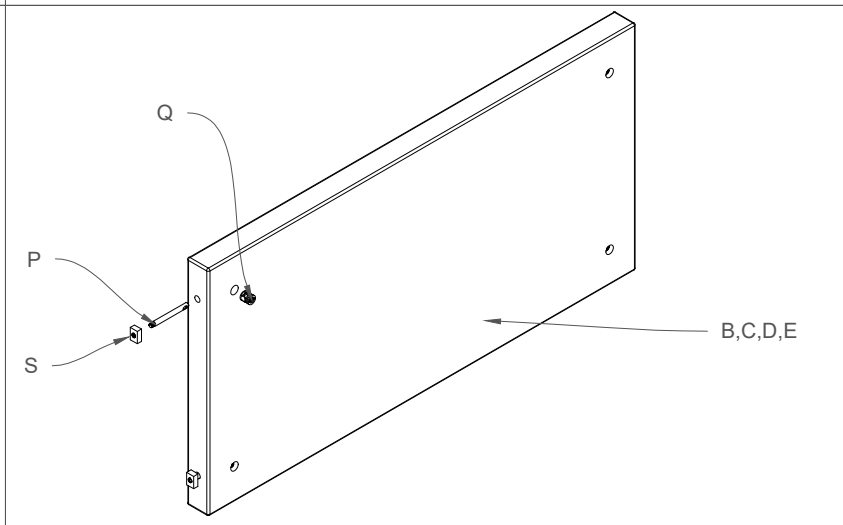
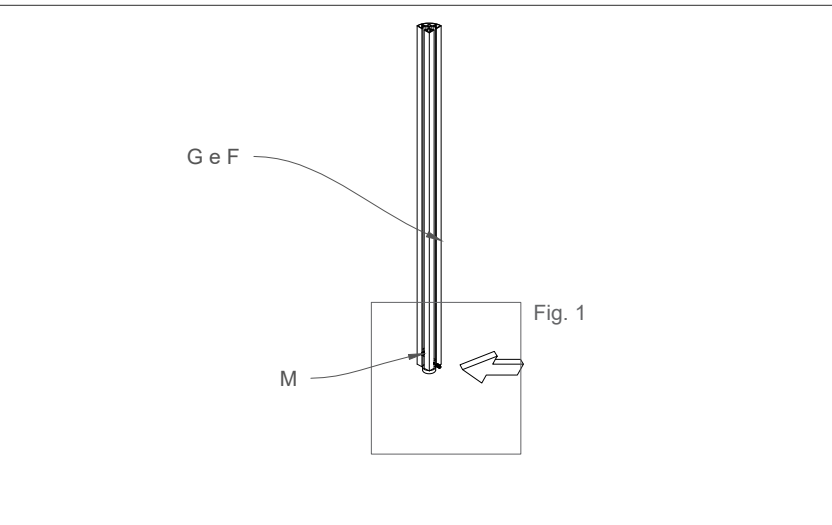
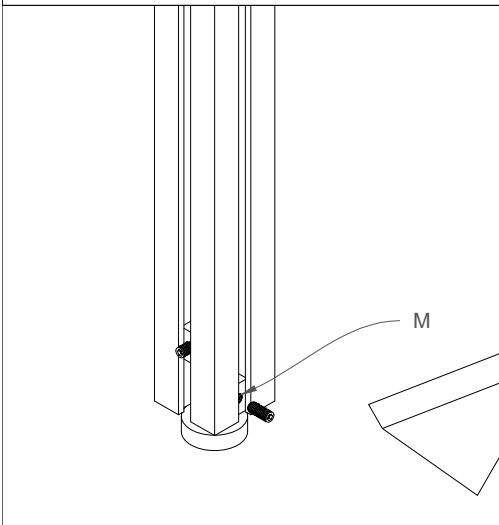


Fig.2 Serraggio del grano (R) nei barilotti (Q).  
 Fig.2 Tighten the threaded screws (R) in the barrels (Q)

3) Inserire i fianchi e i frontali fonoassorbenti (B e C) nei montanti (F e G) tramite i tiranti (P) con i dadi a molla (S).  
 3) Insert the sides and lower frontal sound absorbing panels (B and C) in the columns (F and G) by means of the tie-rods (P) and spring nuts (S)

4) Inserire le staffe per i pannelli (U) e le staffe per il piano di lavoro (T) nelle traverse (H).  
 4) Insert the plates for the panels (U) and worktops (T) in the crossbars (H)

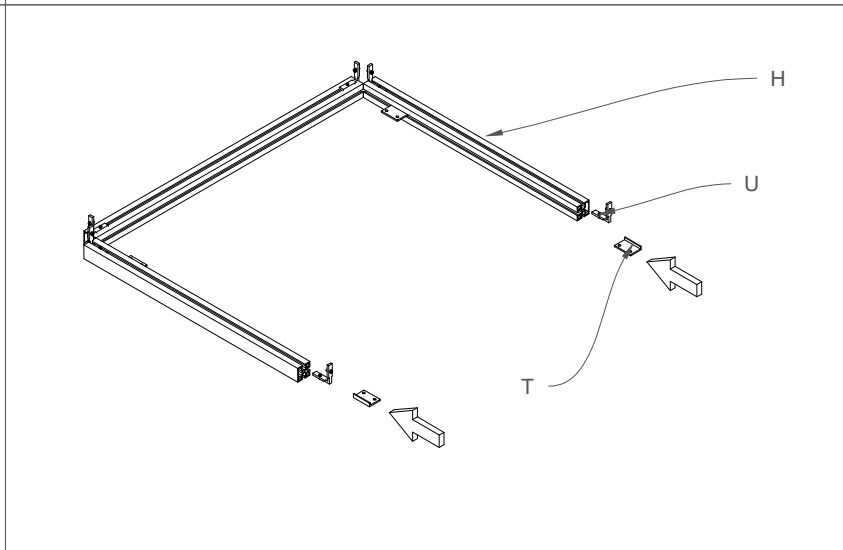
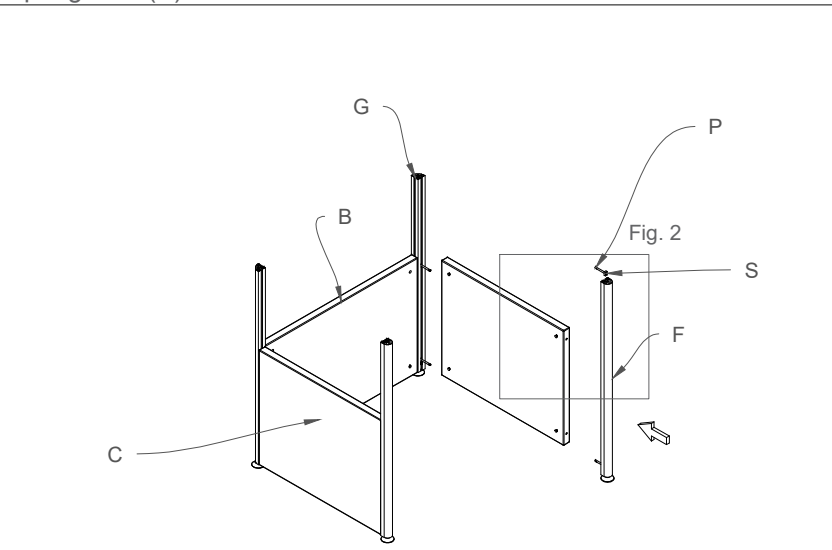
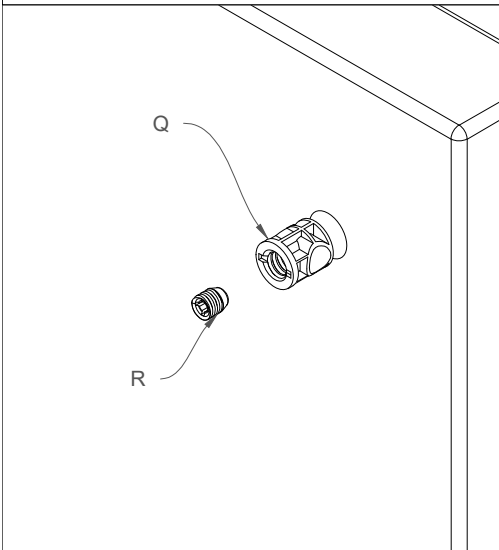
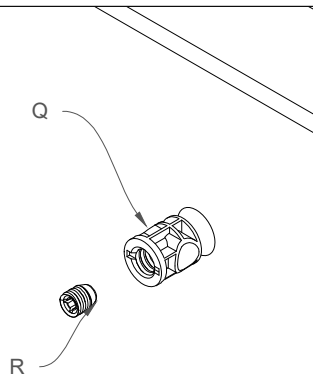
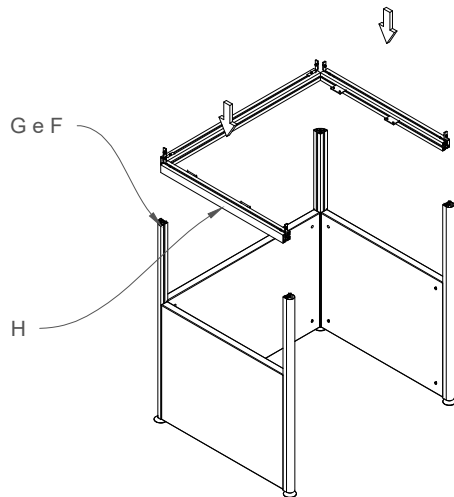


Fig.1 Serraggio del grano (R) nei barilotti (Q).  
Fig.1 Tighten the threaded screws (R) in the barrels (Q)



5) Inserire le traverse (H) nei montanti (G e F).  
5) Insert the crossbars (H) in the columns (G and F)



6) Serraggio delle traverse (H) nei montanti.  
6) Tighten the crossbars (H) in the columns

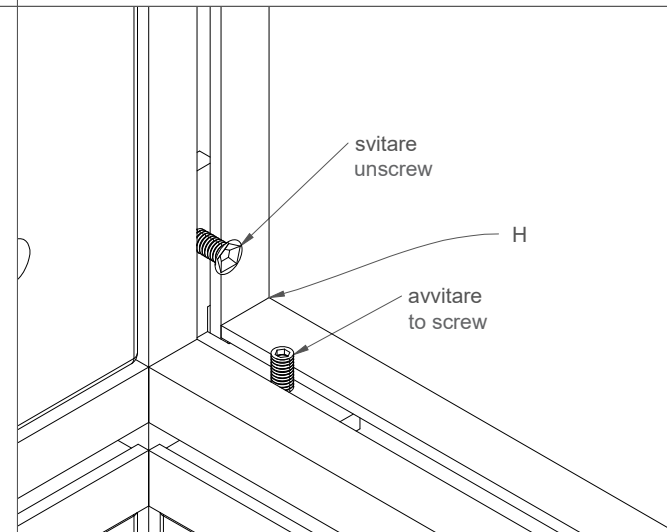
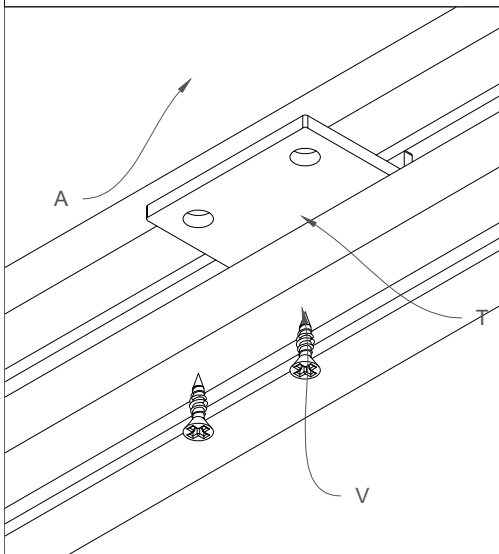
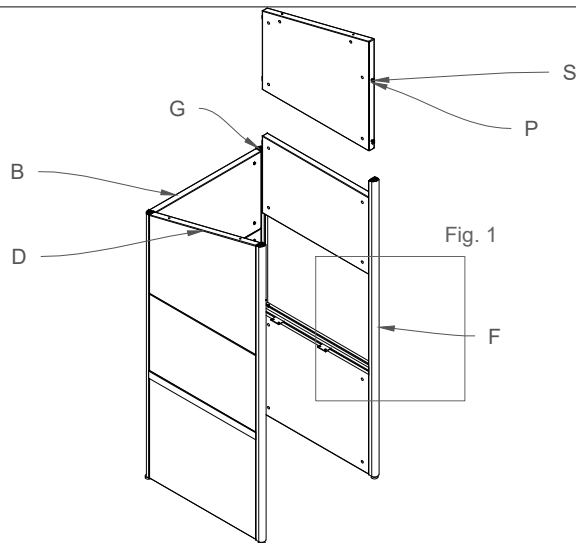


Fig.2 Inserimento del piano di lavoro (A) tramite le staffe (T) e le viti (V).  
Fig.2 Insert the worktop (A) by means of the plates (T) and screws (V)



7) Inserire i fianchi e i frontali fonoassorbenti (B e D) nei montanti (F e G) tramite i tiranti (P) con i dadi a molla (S).  
7) Insert the sides and upper frontal sound absorbing panels (B and D) in the columns (F and G) by means of the tie-rods (P) and spring nuts (S)



8) Inserire il piano da lavoro (A) e il tetto (E) tramite i tiranti (P) per stabilizzare la struttura e coprire i fori con gli appositi copribarilotti (O).  
8) Insert the worktop (A) and top (E) by means of the tie-rods (P) to stabilize the structure, cover the holes by means of the barrel caps

