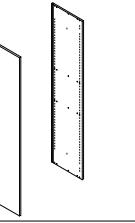
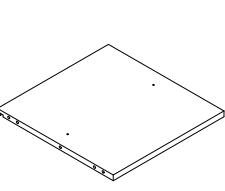
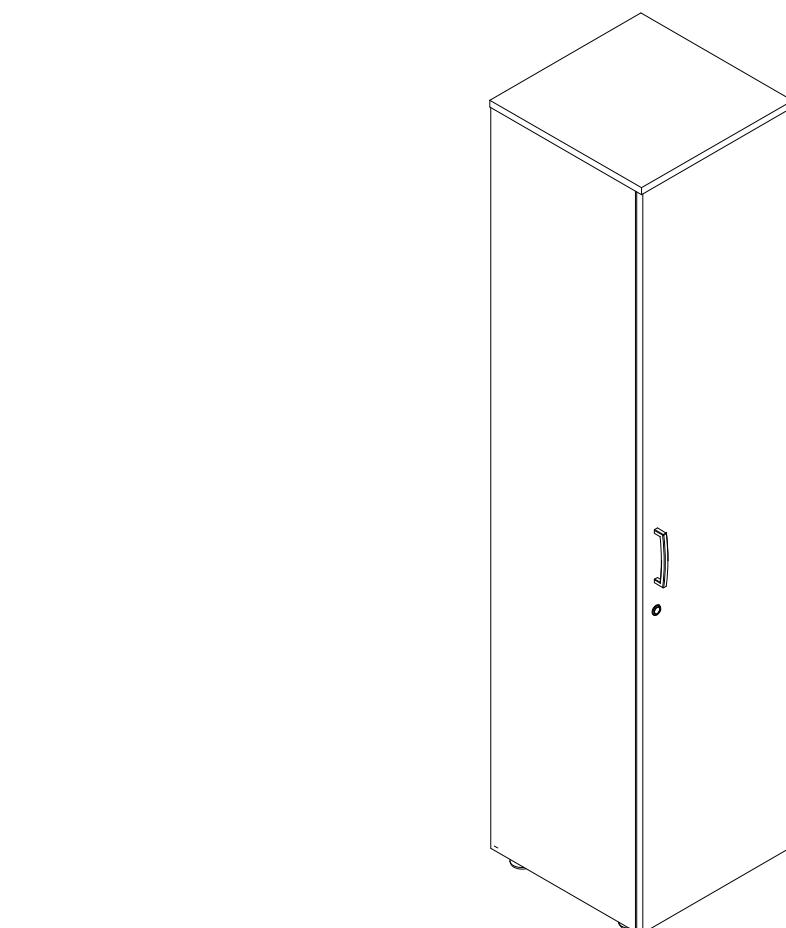


## Schema di montaggio | Assembly diagram

35-45 UN.1950 - UN.2950 DX-SX 30x194.7  
 35-45 UN.1951 - UN.2951 DX-SX 40x194.7  
 35-45 UN.1952 - UN.2952 DX-SX 45x194.7  
 35-45 UN.1953 - UN.2953 DX-SX 50x194.7  
 35-45 UN.1954 - UN.2954 DX-SX 60x194.7

|  |                          |                      |   |   |                      |   |                         |   |                                |
|--|--------------------------|----------------------|---|---|----------------------|---|-------------------------|---|--------------------------------|
| Ferramenta<br>Hardware   | Componenti<br>Components |                      | Coppia fianchi<br>(A)<br>Pair of sides<br>(A) |    | Base (B)<br>Base (B) |  | Cappello (C)<br>Top (C) |  | Retro (D)<br>Back panel<br>(D) |
| Viti 4x30 (I)<br>        | Screws 4x30 (I)          |                      | n°4   |   |                      |   |                         |   |                                |
| Asta appendibili (L)<br> | Coat hanger bar(L)       |                      | n°1   |    |                      |   |                         |   |                                |
| Spina 8x30 (M)<br>       | Wooden pin 8x30 (M)      |                      | n°18  |   |                      |   |                         |   |                                |
| Tirante 7x33.5 (N)   | Tie-rod 7x33.5 (N)       | Bullone 4x25 (V)     | Bolt 4x25 (V)                                 |    | n°2                  |   |                         |   |                                |
| Barilotto14x14 (O)   | Barrel 14x14 (O)         | Maniglie (Z)         | Handles (Z)                                   |    | n°1                  |   |                         |   |                                |
| Grano 8x8 (P)  | Threaded screw 8x8 (P)   | Chiave esagonale     | Hexagonal key                                 |    | n°1                  |   |                         |   |                                |
| Basetta (Q)  | Hinge base (Q)           | Barilotto14x17.5 (X) | Barrel 14x17.5 (X)                            |   | n°4                  |   |                         |   |                                |
| Viti 3.5x16 (R)  | Screws 3.5x16 (R)        | Grano 8x12 (Y)       | Threaded screw 8x12 (Y)                       |  | n°4                  |   |                         |   |                                |
| Cerniere (S)   | Hinge (S)                |                      |   |  | n°4                  |   |                         |   |                                |
| Serratura (T)  | Lock (T)                 |                      |   |   |                      |   |                         |   |                                |
| Piedino (U)  | Foot (U)                 |                      |   |   |                      |   |                         |   |                                |
|  |                          |                      |   |   |                      |   |                         |   |                                |



# Schema di montaggio Assembly diagram

35-45 UN.1950 - UN.2950 DX-SX 30x194.7

35-45 UN.1951 - UN.2951 DX-SX 40x194.7

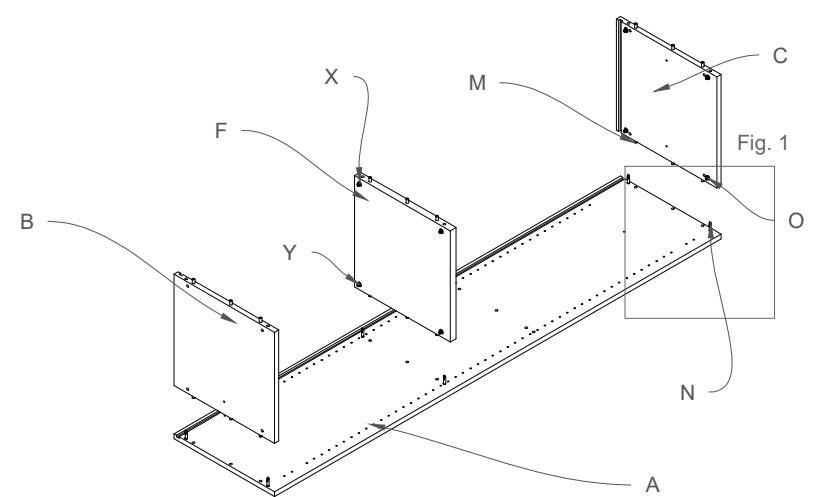
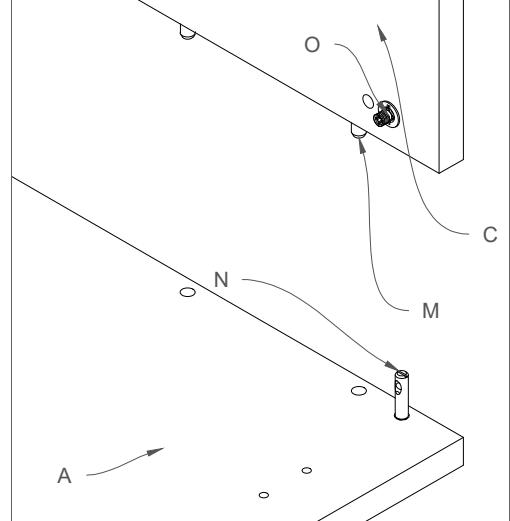
35-45 UN.1952 - UN.2952 DX-SX 45x194.7

35-45 UN.1953 - UN.2953 DX-SX 50x194.7

35-45 UN.1954 - UN.2954 DX-SX 60x194.7

Fig.1 Unire il cappello (C) con il fianco (A) tramite barilotti(O) tiranti (N) e spine (M).  
 Fig.1 Unite the top (C) to the side (A) by means of the barrels (O), tie-rods (N) and wooden pins (M).

- 1) Posizionare un fianco (A) sul pavimento, inserendo tramite le spine (M), barilotti (O e X), grani (Y) e i tiranti (N); la base (B), il ripano strutturale (F) e il cappello (C).  
 1) Position one side (A) on the floor, insert the base (B), structural shelf (F) and top (C) by means of the wooden pins (M), barrels (O and X), threaded screws (Y) and tie-rods (N).



- 2) Inserire il retro (D) nella fresa, effettuata su un fianco (A) e sulla base (B) e cappello (C).  
 2) Insert the back panel (D) in the side (A), base (B) and top (C) slots.

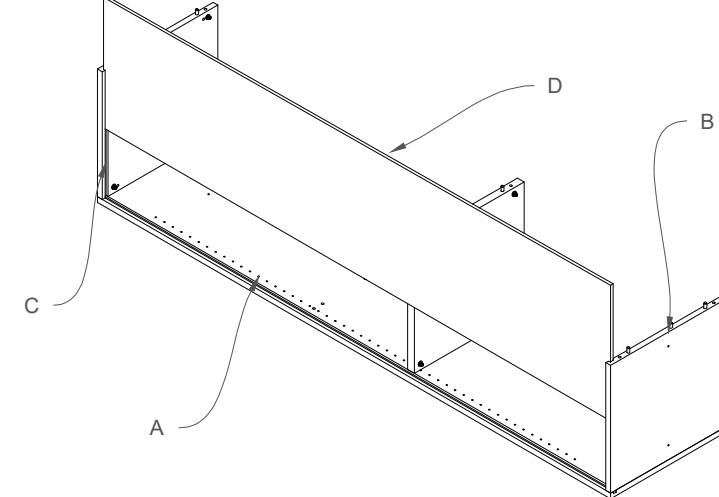


Fig.2 Inserire l'asta appendiabiti (L) nel fianco (A) tramite le viti (R) e serrare i grani (P).  
 Fig.2 Insert the coat hanger bar (L) in the side (A) by means of the screws (R), tighten the threaded screws.

- 3) Inserire l'asta appendiabiti (L) nel fianco (A).  
 3) Insert the coat hanger bar (L) in the side (A).

- 4) Inserire il secondo fianco (A) tramite spine (M) e tiranti (N) e inserire i piedini (U) nella base (B).  
 4) Insert the second side (A) by means of the wooden pins (M) and tie-rods (N), insert the feet (U) in the base (B).

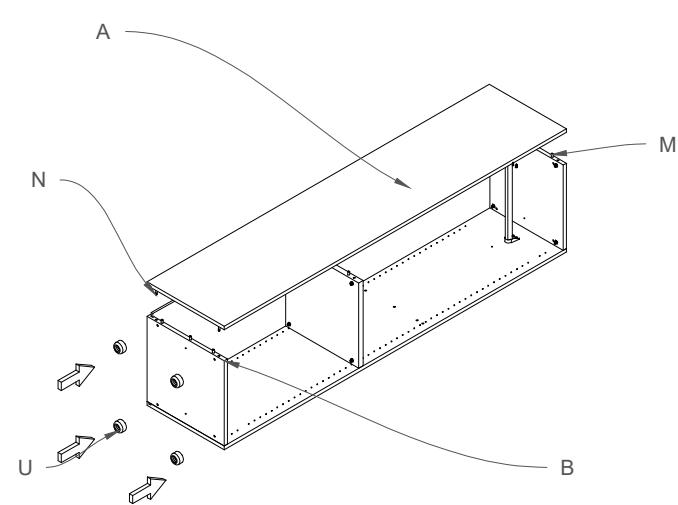
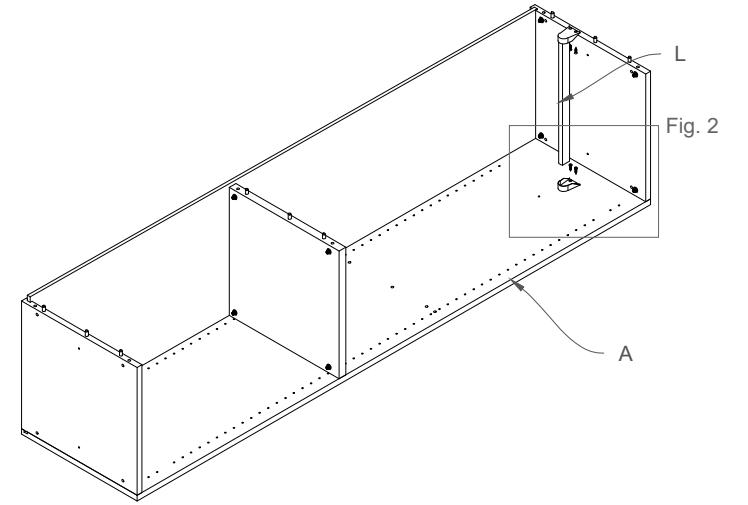
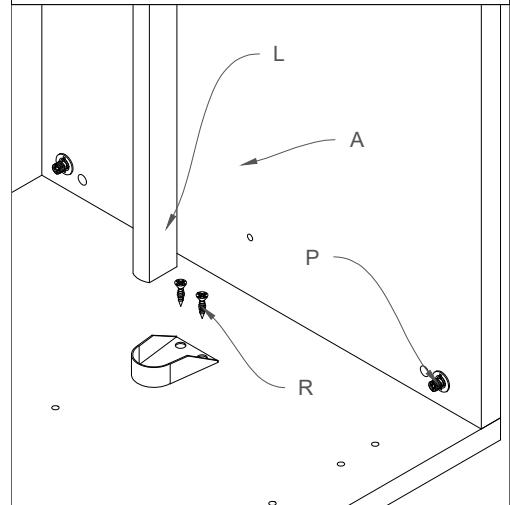


Fig.1 Inserire le cerniere (S) nell'ante (E) tramite le viti (R) e unirle con le basette(Q).  
 Fig.1 Insert the hinges (S) in the doors (E) by means of the screws (R) and unite them with the hinge bases (Q).

5) Inserire le cerniere (S) e le basette (Q) in modo tale da unire le ante (E) con la cassa.  
 5) Insert the hinges (S) and the hinge bases (Q) to unite the doors (E) to the box.

6) Inserire le maniglie (Z) e la serratura (T) nell'anta (E).  
 6) Insert the handles (Z) and the lock (T) in the door (E).

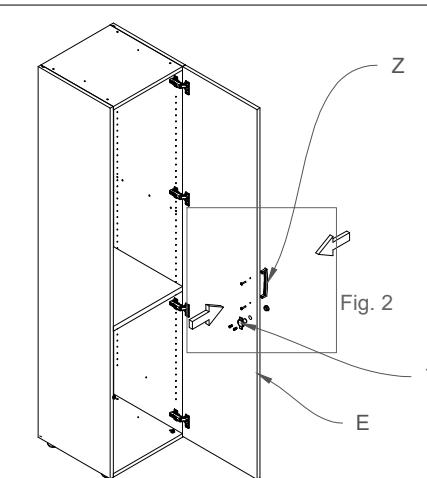
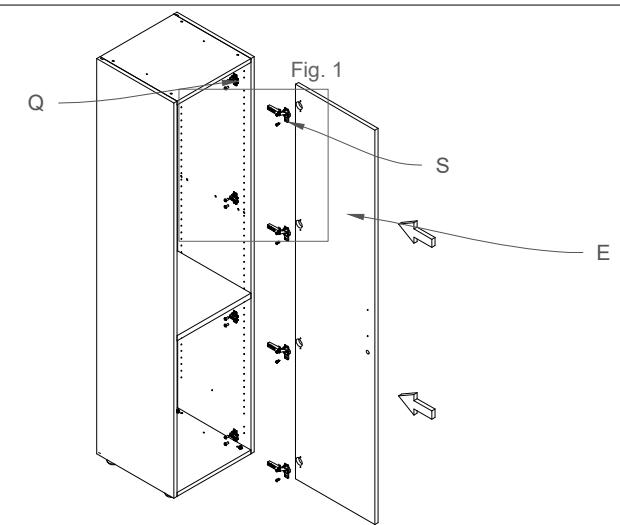
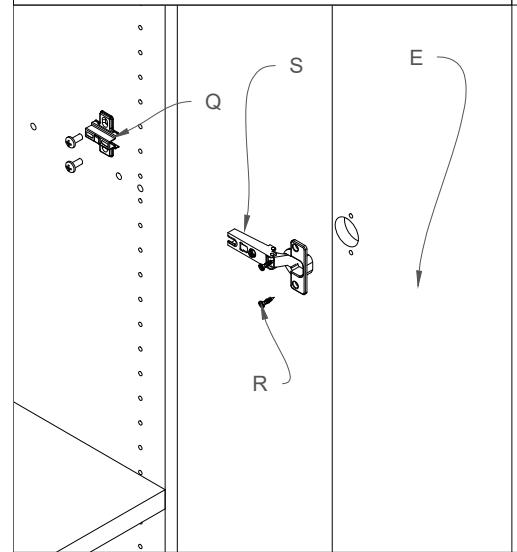


Fig.2 Inserire la maniglia (Z) tramite i bulloni (V) e la serratura (T) tramite le viti (R).  
 Fig.2 Insert the handle (Z) by means of the bolts (V) and the lock (T) by means of the screws (R).

7) Posizionare il top (G) sul cappello (C).  
 7) Position the finished top (G) above the top (C).

Fig.3 Inserire le viti (I) attraverso le preforature del cappello (C) e forare finché non si aggancia il top (G).  
 Fig.3 Insert the screws (I) in function to the pre-drilled holes in the top (C) and perforate until the finished top is fastened (G).

